

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
22 November 2001 (22.11.2001)

PCT

(10) International Publication Number  
**WO 01/88373 A1**

(51) International Patent Classification<sup>7</sup>: **F04B 35/04**

(74) Agent: **PARK, Jang-Won**; Jewoo Building 5th Floor, 200, Nonhyun-Dong, Kangnam-Ku, Seoul 135-010 (KR).

(21) International Application Number: PCT/KR01/00828

(22) International Filing Date: 19 May 2001 (19.05.2001)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
2000-27097 19 May 2000 (19.05.2000) KR

(71) Applicant (for all designated States except US): **LG ELECTRONICS INC.** [KR/KR]; 20, Yoido-Dong, Yongsungpo-Ku, Seoul 150-721 (KR).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

(72) Inventors; and

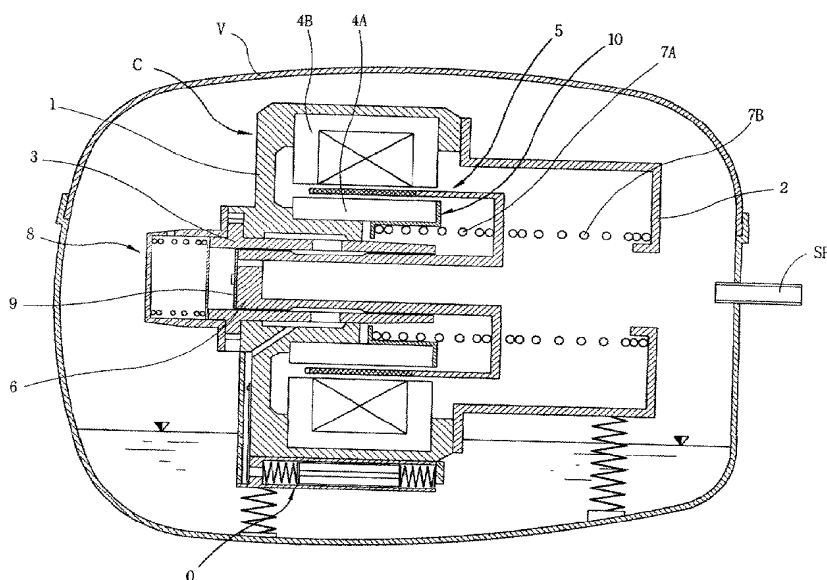
(75) Inventors/Applicants (for US only): **OH, Won-Sik** [KR/KR]; Shin-sigaji Apt. 615-1803, Mok-Dong, Yangcheon-Gu, Seoul 158-756 (KR). **CHOI, Ki-Chul** [KR/KR]; Hyundai Apt. 303-1101, 519 Yeulgeon-Dong, Jangan-Gu, Gyeonggi-Do, Suwon 440-829 (KR).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: STATOR SUPPORTING APPARATUS FOR RECIPROCATING COMPRESSOR



(57) Abstract: A stator (4A) supporting apparatus for a reciprocating compressor includes a cap member (10), in which one end of an inner resonance spring (7A) abuts to one end of the cap member (10) so that the vibration of the inner resonance spring (7A) is transferred to the stator, and the cap member (10) is isolated from the frame of the compressor so as to prevent the vibration of the inner resonance spring (7A) from transferring to the frame (1) directly. Therefore, the vibration of the compressor is reduced by fixing the inner stator (4A) strongly and transferring the vibration generated in the inner resonance spring (7A) to the frame through the inner stator (4A).



WO 01/88373 A1

**STATOR SUPPORTING APPARATUS FOR RECIPROCATING  
COMPRESSOR**

**TECHNICAL FIELD**

5           The present invention relates to a stator supporting apparatus for a reciprocating compressor, and particularly, to a stator supporting apparatus for a reciprocating compressor which is capable of strongly fixing an inner stator and attenuating vibration of the compressor.

10

**BACKGROUND ART**

15

Figure 1 is a transverse cross-sectional view of an exemplary conventional reciprocating compressor of the moving magnet type. Generally, a reciprocating compressor is constructed such that a piston of the compressor is integrally combined with the armature (moving element) of a reciprocating electric motor, instead of using a crank shaft.

20

As shown in Figures 1 and 2, a conventional reciprocating compressor includes a compressor unit (C) installed extending transversely inside a casing (V) filled at the bottom with lubricant, the compressor unit sucking refrigerant, compressing and discharging the sucked refrigerant, and a lubricant feeder (O) is fixed outside the compressor unit (C) for supplying lubricant to sliding parts of the compressor unit (C).

The compressor unit (C) includes an annular frame 1, a cover 2 fixedly installed at a one end of the frame 1, a cylinder 3 fixed transversely in a central

part of the frame 1, an inner stator 4A fixed in an inner part of the frame 1 supporting the cylinder 3 and an outer stator 4B fixed in an outer part of the frame 1 and spaced radially outwardly from inner stator 4A by a certain gap; an armature 5 having a permanent magnet disposed in the gap between the inner and the outer stators 4A and 4B; a piston 6 fixed integrally on the armature 5 and sucking/ compressing the refrigerant gas by performing sliding movement inside the cylinder 3; a pair of inner and outer resonance springs 7A and 7B elastically assisting the continuous resonant movement of the armature 5 in the gap between the inner and outer stators 4A and 4B; and a discharge valve assembly 8 installed on a front end of the cylinder 3.

Hereinafter, the left side of the Figures represents the front side, and the right side of the Figures represents the rear side.

The inner stator 4A is formed by stacking a plurality of stator core laminations 4a side-by-side to form a cylindrical shape, and the inner surface of the inner stator 4A is coupled to the outer surface of the frame by being press fitted into the frame, and at the same time, the front end of the inner stator 4A abuts a stepped surface 1a of the frame 1 so as to be supported thereby.

Reference numeral 9 designates a suction valve, and reference SP designates a suction pipe.

The above-described conventional reciprocating compressor is operated as follows.

That is, when an alternating electric current is applied to the coil carried by the outer stator 4B and an alternating magnetic field is generated between the

inner and outer stators 4A and 4B, the armature 5 undergoes linear reciprocating movement as the poles of the permanent magnet thereof are alternately attracted and repulsed by the magnetic field in the gap, whereby the piston 6 coupled to the armature 5 also undergoes linear reciprocating motion inside the cylinder 3 so that a pressure variance is repeatedly generated inside the cylinder 3. Accordingly, due to the pressure variance inside the cylinder 3, the refrigerant gas in the casing (V) is sucked into the cylinder through the gas flowing passage (F) in the piston 6, then compressed and discharged through the discharge valve assembly 8. And this process is repeated continually as the piston is shuttled in the cylinder.

At this time, as the armature 5 undergoes linear motion in the transverse direction (in the drawing) due to the alternating magnetic fields generated in the gap between the inner and outer stators 4A and 4B, the inner and the outer resonance springs 7A and 7B supporting the armature in both directions are compressed and stretched oppositely to each other, causing the armature's reciprocation to be resonated.

However, in the conventional reciprocating compressor as described above, only the front end of the inner stator is supported by the frame, and the rear end of the inner stator is left free as it is, and therefore the inner stator can not be fixed strongly.

Also, a vibration is generated while the inner and the outer resonance springs resonate the movement of the armature, and the compressor unit is vibrated thereby because the inner resonance spring is abutted to the frame

directly and supported thereat, and accordingly, vibration of the reciprocating compressor itself inside the casing is increased.

### **DISCLOSURE OF THE INVENTION**

5           Therefore, it is an object of the present invention to provide a stator supporting apparatus for a reciprocating compressor which can fix the inner stator strongly in order to solve the problems of the conventional art.

          Also, it is another object of the present invention to provide a stator supporting apparatus for a reciprocating compressor which can prevent of  
10 vibration of the compressor unit by the inner resonance spring when the inner and the outer resonance springs supporting the armature are compressed and stretched.

          To accomplish these objects of the present invention, there is provided a reciprocating compressor comprising a frame supporting a cylinder is installed  
15 elastically inside a casing; an inner stator and an outer stator constituting a stator of a motor are installed on the frame; an armature coupled integrally to a piston, which is inserted slidably into the cylinder, is disposed with a certain gap between the inner stator and the outer stator; and an inner resonance spring and an outer resonance spring supports the from front and rear sides of the armature so that  
20 the armature undergoes linear resonant movement with the piston; wherein a stator supporting apparatus for the reciprocating compressor in which one side end of the inner stator fixed on the frame is supported by a supporting member, and the other end part of the supporting member is elastically supported by one

end of the inner resonance spring, so that the vibration of the resonance spring is transferred to the frame through the inner stator is provided.

Also, to accomplish these objects of the present invention, there is provided a stator supporting apparatus for a reciprocating compressor comprising  
5 a frame elastically supported in a casing; a cylinder fixedly installed on the frame; an inner stator and an outer stator fixedly installed on the frame and constructing a stator in a motor; an armature coupled integrally with a piston inserted into the cylinder slidably, and disposed in air gap generated between the inner stator and the outer stator; an inner resonance spring and an outer resonance spring  
10 supported from both front/rear sides of the armature so that the armature is able to undergo linear reciprocating movement with the piston; and a supporting member in which an inner bent-up part supporting one end of the inner resonance spring and an outer bent-up part supporting one side of the inner stator are formed as a single body, whereby vibration of the inner/outer resonance springs is able  
15 to be transferred to the frame through the inner stator when the motor is operated.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

Figure 1 is a transverse cross-sectional view showing a conventional reciprocating compressor;

20 Figure 2 is a cross-sectional view showing the fixing structure of an inner stator in the conventional reciprocating compressor;

Figure 3 is a transverse cross-sectional view showing an embodiment of a reciprocating compressor according to the present invention;

Figure 4 is a cross-sectional view showing the fixing structure of the inner stator in the reciprocating compressor according to the present invention;

Figure 5 is an exploded perspective view showing the fixing structure of the inner stator in the reciprocating compressor according to the present invention;

5 and

Figure 6 is a cross-sectional view showing another embodiment of the fixing structure of the inner stator in the reciprocating compressor according to the present invention.

10

#### **MODES FOR CARRYING OUT THE PREFERRED EMBODIMENTS**

The stator supporting apparatus for a reciprocating compressor according to the present invention will be described with reference to the accompanying drawings.

15

The same components as those of the conventional art are designated by the same reference numerals.

20

As shown in Figures 3 and 4, a reciprocating compressor, to which a stator supporting apparatus according to the present invention is adapted, includes a casing (V) filled with lubricant at the bottom, and fitted with a suction pipe SP and an exhaust pipe(not shown); a frame 1 of annular shape elastically supported within the casing (V); a cover 2 fixed on an end surface of the frame 1; a cylinder 3 fixed in a central part of the frame 1 in the axial direction; an inner stator 4A fixed on the inner part of the frame 1; an outer stator 4B fixed on an outer part of the frame 1 and spaced from the inner stator 4A by a certain radial gap; a

armature 5 carrying a permanent magnet disposed in the gap between the inner stator 4A and the outer stator 4B and capable of performing linear reciprocating movement therein; a piston 6 fixed integrally on the armature 5, inserted slidably into the cylinder, and capable of linear reciprocating movement together with the armature 5; an inner resonance spring 7A and an outer resonance spring 7B supporting the armature 5 from both sides of the armature 5 and inducing the resonant movement of the armature 5; and a cap member 10 disposed between the inner resonance spring 7A and the inner stator 4A, and elastically supporting the inner stator 4A.

The inner stator 4A is formed by stacking a plurality of stator core laminations 4a side-by-side to have a cylindrical shape, and the front end of the inner stator 4A abuts against a step 1a formed in the outer surface of the frame 1 so as to be fixed in the frontward direction, but at the other, rear end of the inner stator 4A, the cap member 10 being pressed elastically by the inner resonance spring 7A is abutted and supported.

Therefore, the cap member 10 itself performs as a spring base supporting the inner resonance spring elastically.

The cap member 10, as shown in Figure 5, is formed as a cylindrical 'cap' having a central cylindrical bore 11 an inner bent-up part 12 at its one end, and a outer bent-up part 13 at its other end, and the cylinder 3 is extends through the bore 11 with a certain gap, so that the inner resonance spring 7A can be disposed between the inner surface of the bore 11 and the outer surface of the cylinder 3. In addition, the front end of the inner resonance spring 7A is abutted against and



supported by inner bent-up part 12 of the cap member 10, and the rear end of the inner stator 4A is abutted by and supported by the outer bent-up part 13 of the cap member 10.

Also, in consideration of contacting of the cap member 10 with the inner  
5 resonance spring 7A undergoing a vibration, it is desirable that the front inner bent-up part 12 of the cap member 10 is spaced with a certain gap from the frame 1 so that the inner bent-up part 12 is not contacted with the rear end 1b of the frame 1.

Also, as another embodiment of the stator supporting apparatus for a  
10 reciprocating compressor according to the present invention, the cap member 10' may be constructed so as to contact the cylinder 3 and the inner stator 4A at the same time, or the cap member 10' may have a part which contacts the cylinder 3 and the inner stator 4A at the same time. In Figure 6, a construction where the cap member 10' contacts the outer surface of the cylinder 3 and the rear end of  
15 the inner stator 4A is shown. Accordingly, the fixing of the inner stator can be made stronger and more rigid.

In addition, the cap member 10' is fabricated by a sheet metal forming process using a press machine.

The general operation of the reciprocating compressor having the stator  
20 supporting apparatus according to the present invention is similar to that of the conventional art.

That is, when the armature 5 undergoes linear reciprocating movement after the electric current is applied to the coil carried by the outer stator 4B, the

piston coupled to the armature 5 performs linear reciprocating movement inside the cylinder, whereby the pressure inside the cylinder is differentiated, so the refrigerant gas inside the casing (V) is sucked into the cylinder 3 through the gas flowing passage (F) in the piston 6, then compressed and discharged through the  
5 discharge valve assembly 8.

At that time, if the armature 5 undergoes the linear reciprocating movement in the transverse axial direction in the gap between the inner and outer stators 4A and 4B, the inner resonance spring 7A among inner and outer resonance springs 7A and 7B supporting the armature 5 from both sides presses against the cap  
10 member 10, so that the cap member 10 pressed by the inner resonance spring pushes against the rear end of the inner stator 4A towards the frontward direction, whereby the inner stator 4A is abutted against the step 1a of the frame more strongly.

That is, the front end of the inner stator 4A is fixed on the step 1a formed  
15 on the outer surface of the frame 1, and in that state, the rear end of the inner stator 4A is pushed in the frontward direction by the cap member 10 pressed by the inner resonance spring 7A, whereby the inner stator can be fixed more strongly.

Also, the front end of the cap member 10 is not disposed directly on the  
20 rear end 1b of the frame 1, and therefore the vibration of the inner resonance spring 7A abutted to the cap member 10 is not transferred directly to the frame 1, but is transferred to the frame 1 through the inner stator 4A.

Because the inner stator 4A is constructed by stacking a plurality of stator

core laminations 4a, the vibration is compensated to a certain level by the inner stator 4A and then transferred to the frame 1, whereby the vibration of the compressor can be reduced.

As so far described, according to the present invention, the inner stator for a reciprocating compressor comprises a cap member adhering to the one side of the inner stator assembly corresponding to the one end of the inner resonance spring, the inner resonance spring, which is adhered to the other side of the cap member, elastically supporting the inner stator and at the same time making the exciting force transfer to the inner stator, and the cap member is disposed so as to be apart from the frame thereby direct transferring of the exciting force generated in the inner resonance spring to the frame is prevented. Therefore, the inner stator can be fixed strongly, and the exciting force generated during the compression or stretching process of the inner resonance spring is transferred to the frame through the inner stator, thereby the vibration of the compressor can be reduced.

#### **INDUSTRIAL APPLICABILITY**

The invention has applicability to reciprocating motors and compressors as are employed widely in various industrial fields including refrigeration and air conditioning devices.

CLAIMS

1. A reciprocating compressor comprising :

a frame supporting a cylinder is installed elastically inside a casing; an  
5 inner stator and an outer stator constituting a stator of a motor are installed on the  
frame; an armature coupled integrally to a piston, which is inserted slidably into  
the cylinder, is disposed with a certain gap between the inner stator and the outer  
stator; and an inner resonance spring and an outer resonance spring supports the  
from front and rear sides of the armature so that the armature undergoes linear  
10 resonant movement with the piston;

wherein a stator supporting apparatus for the reciprocating compressor in  
which one side end of the inner stator fixed on the frame is supported by a  
supporting member, and the other end part of the supporting member is elastically  
supported by one end of the inner resonance spring, so that the vibration of the  
15 resonance spring is transferred to the frame through the inner stator is provided.

2. A stator supporting apparatus for a reciprocating compressor  
comprising :

a frame elastically supported in a casing;  
20 a cylinder fixedly installed on the frame;  
an inner stator and an outer stator fixedly installed on the frame and  
constructing a stator in a motor;  
an armature coupled integrally with a piston inserted into the cylinder

slidably, and disposed in air gap generated between the inner stator and the outer stator;

an inner resonance spring and an outer resonance spring supported from both front/rear sides of the armature so that the armature is able to undergo linear

5 reciprocating movement with the piston; and

a supporting member in which an inner bent-up part supporting one end of the inner resonance spring and an outer bent-up part supporting one side of the inner stator are formed as a single body, whereby vibration of the inner/outer resonance springs is able to be transferred to the frame through the inner stator

10 when the motor is operated.

3. The apparatus according to claim 2, wherein the supporting member is a cap member constructed so that the supporting surfaces of the outer bent-up part supporting the inner stator and of the inner bent-up part supporting the inner resonance spring are located different surfaces with each other.

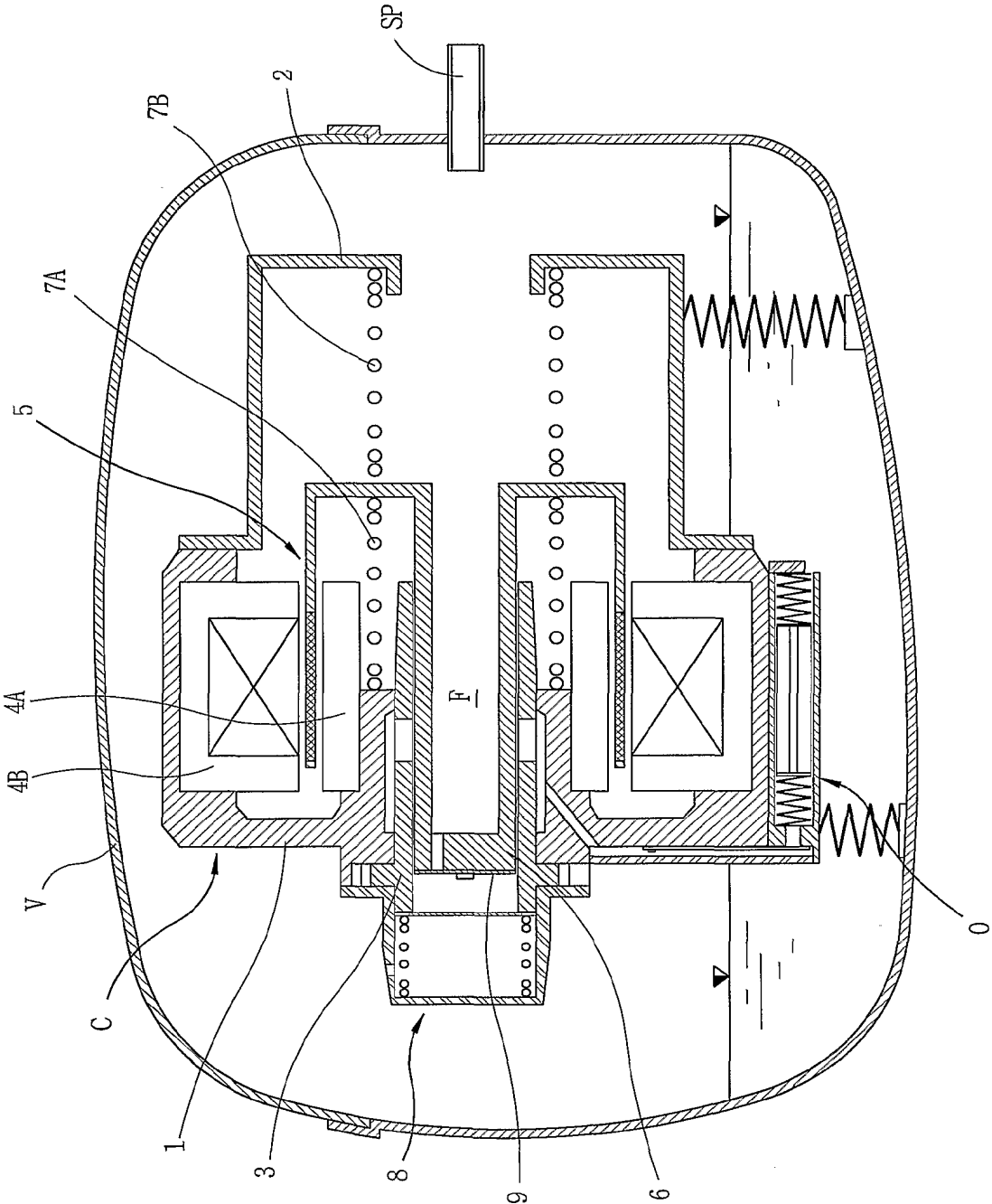
4. The apparatus according to claim 3, wherein the cap member is fabricated by a sheet metal forming process.

20 5. The apparatus according to claim 3, wherein the cap member is disposed apart from the frame, whereby the vibration of the inner resonance spring is not directly transferred to the frame.

6. The apparatus according to claim 3, wherein the cap member includes a part which is contacted to one of the cylinder or the frame, and to the inner stator, at the same time.

5 7. The apparatus according to claim 1, the cap member itself is a spring base for supporting the inner resonance spring elastically.

FIG. 1



2/6  
FIG. 2

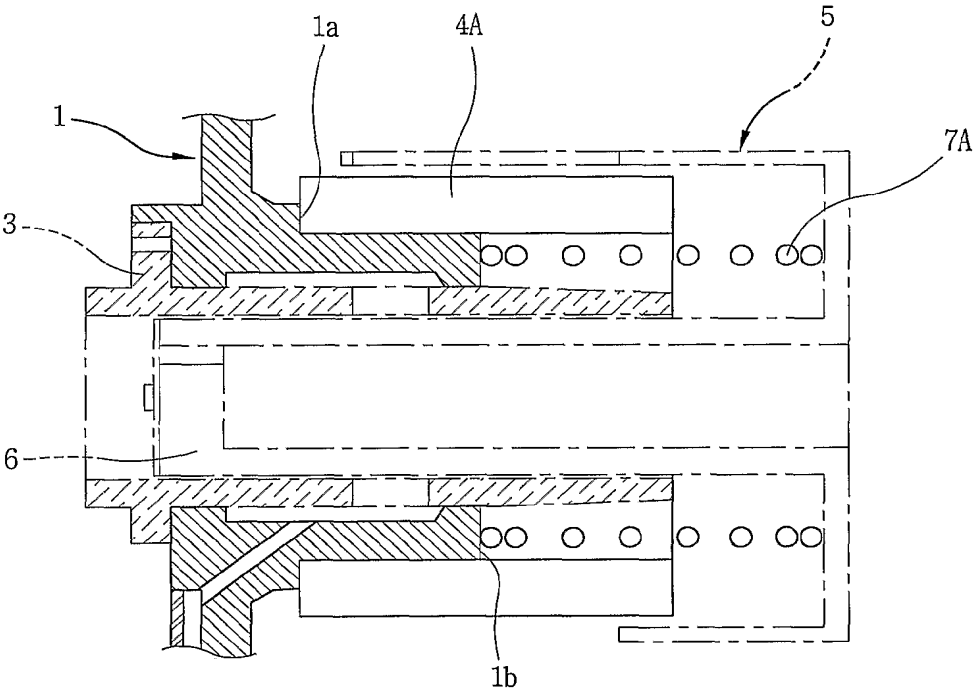
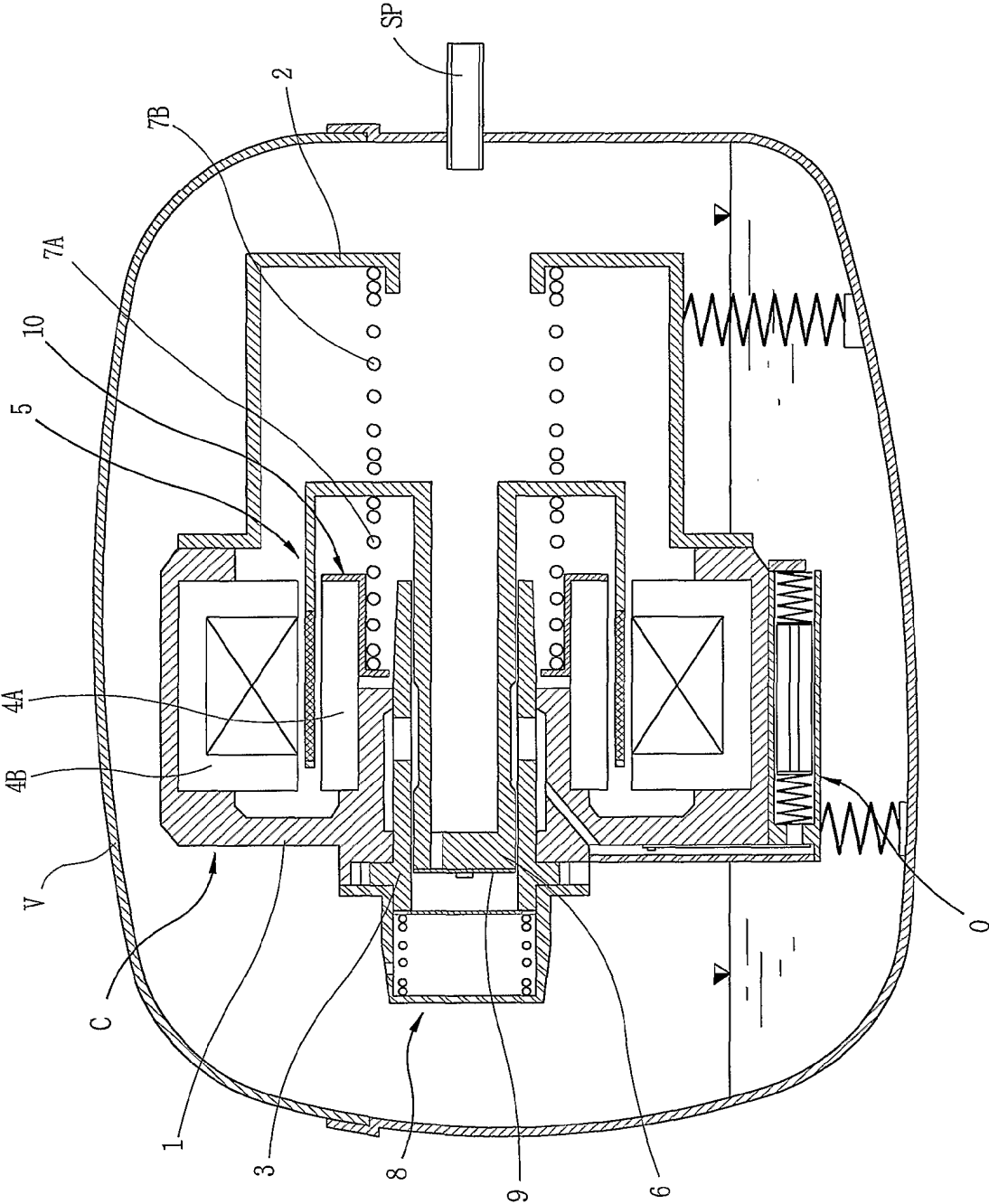


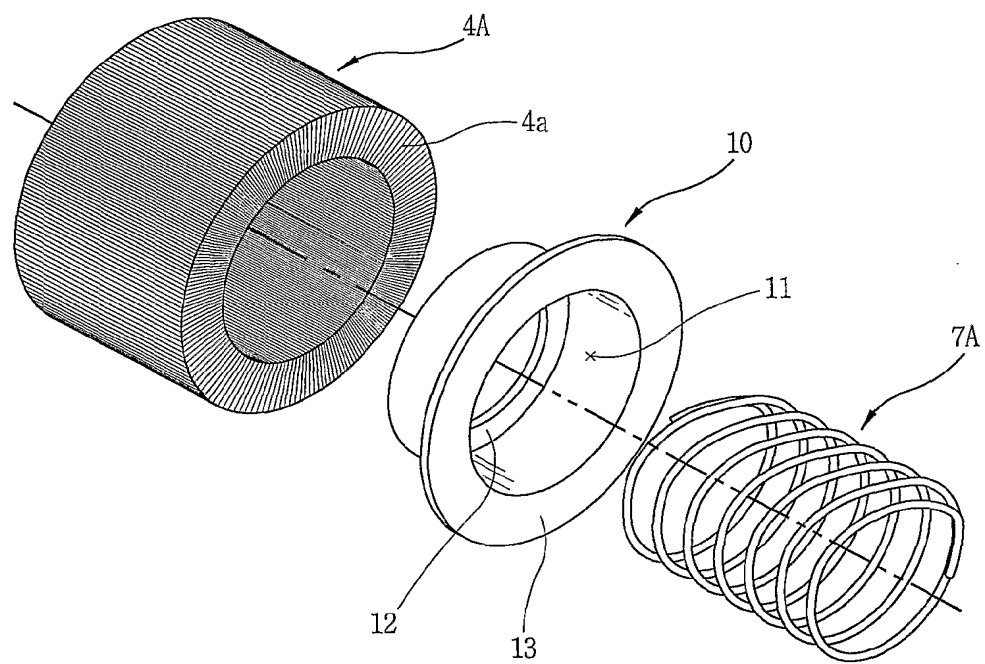


FIG. 3

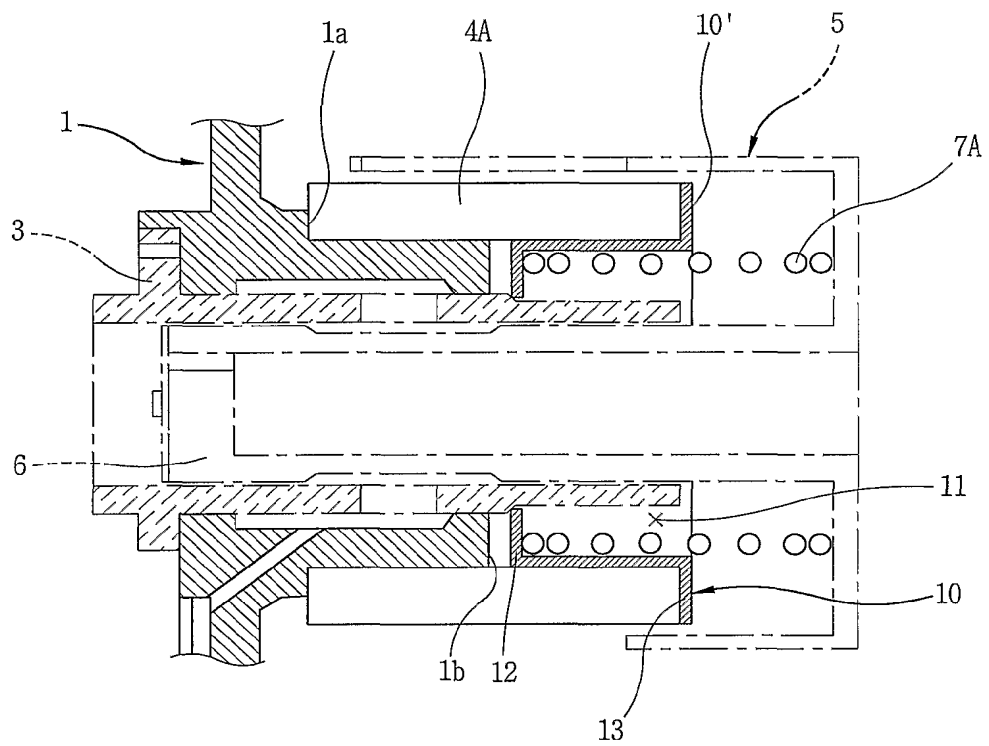




5/6  
FIG. 5



6/6  
FIG. 6



# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/KR 01/00828

## CLASSIFICATION OF SUBJECT MATTER

IPC<sup>7</sup>: F04B 35/04

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC<sup>7</sup>: F04B; H02K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPODOC, WPI; PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3325085 A (GAUS); 13 June 1967 (13.06.67) <i>the whole document.</i>	1,2
A	US 3171585 A (GAUSS); 2 March 1965 (02.03.65) <i>the whole document.</i>	1,2
A	US 2988264 A (REUTTER); 13 June 1961 (13.06.61) <i>the whole document.</i>	1,2
----		

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

\* Special categories of cited documents:

„A“ document defining the general state of the art which is not considered to be of particular relevance

„E“ earlier application or patent but published on or after the international filing date

„L“ document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

„O“ document referring to an oral disclosure, use, exhibition or other means

„P“ document published prior to the international filing date but later than the priority date claimed

„T“ later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

„X“ document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

„Y“ document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

„&“ document member of the same patent family

Date of the actual completion of the international search

6 August 2001 (06.08.2001)

Date of mailing of the international search report

30 August 2001 (30.08.2001)

Name and mailing address of the ISA/AT

Austrian Patent Office  
Kohlmarkt 8-10; A-1014 Vienna

Facsimile No. 1/53424/535

Authorized officer

WERDECKER

Telephone No. 1/53424/361

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/KR 01/00828

Patent document cited in search report			Publication date	Patent family member(s)	Publication date
US	A	2988264		none	
US	A	3171585		none	
US	A	3325085		none	